

Date: Wednesday, 4/19/2006 12:54:30 PM
 User: Linda Lacelle

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: D350-636-012
Job Number	: 26744		
Estimate Number	: 10804		
P.O. Number	: N/A	Part Number	: Z_CUSTOM
This Issue	: 4/19/2006 S.O. No. : N/A	Drawing Number	: RTN 460
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : N/A	Drawing Revision	: N/A
Previous Run	: 26743	Material	: N/A
Written By	: SEE ABOVE USER & DATE	Due Date	: 4/26/2006
Checked & Approved By	: <u>LL LL LL LL</u>	Qty:	1 Um: Each
Comment	:		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	QC5	INSPECT WORK TO CURRENT STEP
		06-04-19
Comment: INSPECT RTN 460		
2.0	D350636012	Skidtube RH
Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) Skidtube LH OLD B/N 24656		
3.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 REPACKAGE PER PPP USING NEW B/N		
4.0	DC	DOCUMENT CONTROL
Comment: DOCUMENT CONTROL INSPECT LEVEL 21		

Job Completion



06-05-03

PORT AEROSPACE LTD		Work Order:	24656
Description: 350 Skidtube Assembly, RH		Part Number:	D350-636-012
Drawing: D2750 Rev. C/11N 350-636 Page 4		Qty:	1
		Page 3 of 3	

Step	Location	Procedure	By	Date	Qty																				
28	FP	Install A3235-020-935 Plug as per Dwg. D2750 Detail L Pick: <table><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr><tr><td>4</td><td>AN3-32A</td><td>Bolt</td><td>M14820</td></tr><tr><td>8</td><td>A3235-020-935</td><td>Plug</td><td>M18332</td></tr><tr><td>4</td><td>MS21042L3</td><td>Nut</td><td>M6932</td></tr></table>	Qty	Part Number	Description	Batch	4	AN3-32A	Bolt	M14820	8	A3235-020-935	Plug	M18332	4	MS21042L3	Nut	M6932	EC	06 01 24	1				
Qty	Part Number	Description	Batch																						
4	AN3-32A	Bolt	M14820																						
8	A3235-020-935	Plug	M18332																						
4	MS21042L3	Nut	M6932																						
29	FP	Install AN3-6A Bolt as per Dwg. D2750 Detail Q Pick: <table><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr><tr><td>4</td><td>AN3-6A</td><td>Bolt</td><td>M14099</td></tr><tr><td>4</td><td>AN960JD10</td><td>Washer</td><td>M16066</td></tr></table>	Qty	Part Number	Description	Batch	4	AN3-6A	Bolt	M14099	4	AN960JD10	Washer	M16066	EC	06 01 24	1								
Qty	Part Number	Description	Batch																						
4	AN3-6A	Bolt	M14099																						
4	AN960JD10	Washer	M16066																						
30	QC5	Inspect for Completeness on the work to Step 29	MM	06 01 25	1																				
31	KP	Pick: Kit Picking <table><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr><tr><td>1</td><td>D2741</td><td>Blade</td><td>B34595</td></tr><tr><td>2</td><td>AN960JD816</td><td>Washer</td><td>M6936</td></tr><tr><td>2</td><td>MS21083N8</td><td>Nut</td><td>M18728</td></tr><tr><td>2</td><td>AN8-16A</td><td>Bolt</td><td>M5760</td></tr></table>	Qty	Part Number	Description	Batch	1	D2741	Blade	B34595	2	AN960JD816	Washer	M6936	2	MS21083N8	Nut	M18728	2	AN8-16A	Bolt	M5760		06 01 25 (1)	
Qty	Part Number	Description	Batch																						
1	D2741	Blade	B34595																						
2	AN960JD816	Washer	M6936																						
2	MS21083N8	Nut	M18728																						
2	AN8-16A	Bolt	M5760																						
32	QC4	Inspect 100% Kit for completeness on the W/O	CL	06 01 25	1																				
33	PK	Package as per PPP D350-636-012 REV D	CL	06 01 25	1																				
34	AC	Cost / part	W	06 01 26	1																				
35	DC	Close W/O Inspect Level 21	19	06 01 25	1																				

Rev	Date	Change	Revised By	Approved
E	99.10.06	Revised process, Re-format	EC	
F	00.07.20	Added inspection for QSI 024	EC	
G	02.03.05	Revised Pick List	SM	
H	02.08.09	Re-format	KJ	
I	02.09.25	Rearranged procedure steps	KJ RF	

RELEASED
02/10/02 RF